

# MV1000 Medium Voltage AC Drive

2.4 kV Class: 200 to 2750 HP  
4.16 kV Class: 300 to 5000 HP



**YASKAWA™**

## The Next Generation in Medium Voltage (MV) AC Drives

### The Yaskawa MV1000!

All MV Drives offer energy savings and improved process control. The MV1000 provides these features, of course, but leapfrogs the industry with much more.

Building on past success, the MV1000 minimizes application and installation issues, by providing:

- Minimal Input Power Distortion (THD)
- Multi-phase Input Transformer with Galvanic Isolation
- Near Sinusoidal Output Waveform
- Proven Reliability with High Performance
- Compact Size
- User Friendliness
- Compatibility with Yaskawa A1000 LV Products

A History of the path we took to bring you the MV1000 Medium Voltage AC Drive:

#### Low-voltage drive

**G7** 7th generation low-voltage drive  
(The world's first general-purpose drive employing three-level control)

**1000series**  
(J1000/V1000/A1000)



**MV1000**

#### Medium-voltage drive

**VS-686HV5** ● 1996

Medium-voltage drive with multiple outputs connected in series  
(first commercial product in Japan)

**VS-686HV5S** ● 1998

**VS-686HV5SD** ● 2002

**MV1S** ● 2005

# Contents

## Installation Friendly

1

### Input:

Drive industry's lowest THD with Smart Harmonics™ Technology 36-pulse input transformer

### Output:

Motor friendly 9/17 level output waveform

## Proven Reliability

2

### Highest Uptime:

Yaskawa's superior design and quality control provides reliability that is unmatched in the industry

### Lowest Life Cycle Cost (LCC):

Highest MTBF creates lowest LCC

## High Performance

3

Control platform based on the hugely successful A1000 low voltage (LV) product:

Open loop vector (OLV) or closed loop vector (CLV) control for the most difficult loads

## Compact Design

4

Optimum packaging and a draw-out design:

Facilitates transportation, installation, and maintenance

## User Friendly

5

Operation, adjustment, maintenance, and management are simple and intuitive:

MV1000 utilizes the same keypad as the Yaskawa 1000 series LV drives and a parallel parameter set

## Global Standards

MV1000 provides an I/O voltage range at 2.4 kV and 4.6 kV and conforms with UL, CSA, IEEE 519, and other global standards



Features and Benefits

4

Specifications

12

Dimensional Diagrams

14

Model Number/Drive Options

16

Application Examples

18

Connection Diagram/Protective Functions

20

Terminal Functions/Software Functions

22

Application Notes

25

Global Service Network

27

# Features and Benefits

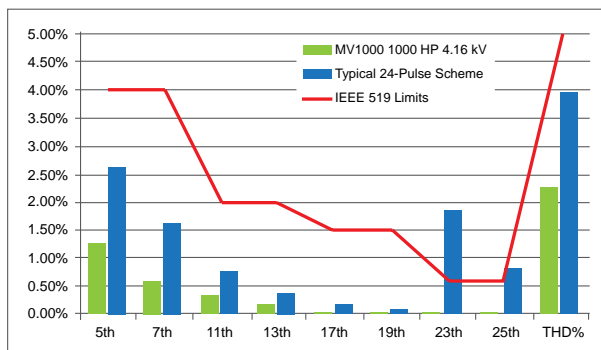
## Installation Friendly

### Yaskawa Smart Harmonics™ Technology and PWM Control

Input Total Harmonic Distortion (THD) < 2.5% without filters!

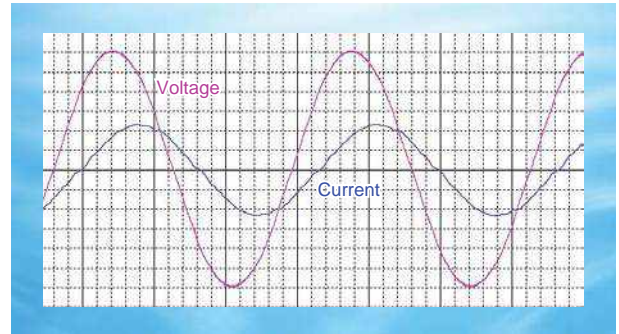
#### Minimized Input Harmonics Exceed Guidelines

Yaskawa's original Smart Harmonics™ Technology incorporated in the MV1000 drastically reduces input harmonics. The resulting input waveform is near sinusoidal, exceeding the requirements of IEEE519-1992. No input filter is necessary.



The diagram above represents actual test data, certified by **TUV**

#### Input Waveform



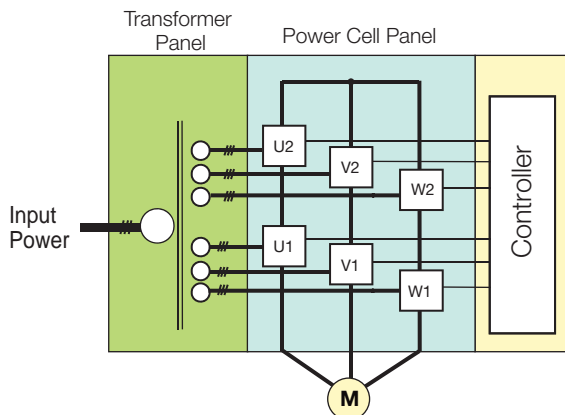
#### Measured Harmonics Input Current

| Harmonic                | 5th   | 7th   | 11th  | 13th  | 17th  | 19th  | 23rd  | 25th  | THD   |
|-------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| IEEE519 Limits          | 4.00% | 4.00% | 2.00% | 2.00% | 1.50% | 1.50% | 0.60% | 0.60% | 5%    |
| MV1000 1000 HP 4.16 kV  | 1.28% | 0.56% | 0.34% | 0.16% | 0.03% | 0.04% | 0.01% | 0.01% | 2.26% |
| Typical 24-Pulse Scheme | 2.60% | 1.60% | 0.70% | 0.40% | 0.20% | 0.10% | 1.90% | 0.80% | 3.80% |

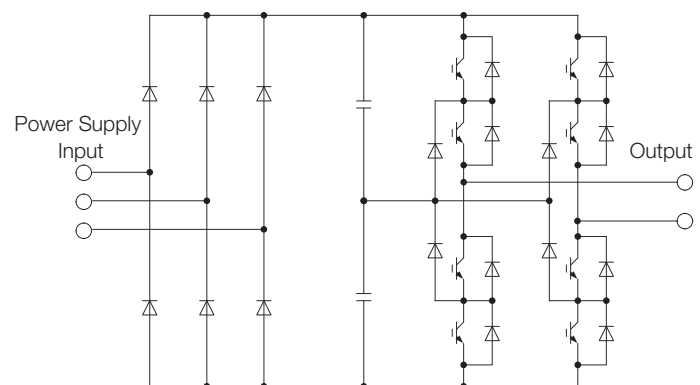
## 9/17 Level Output Waveform Using Enhanced Cascaded H Bridge (CHB) Configuration

#### Circuit Configuration

##### ● Configuration of complete drive, 2.4 or 4.16 kV

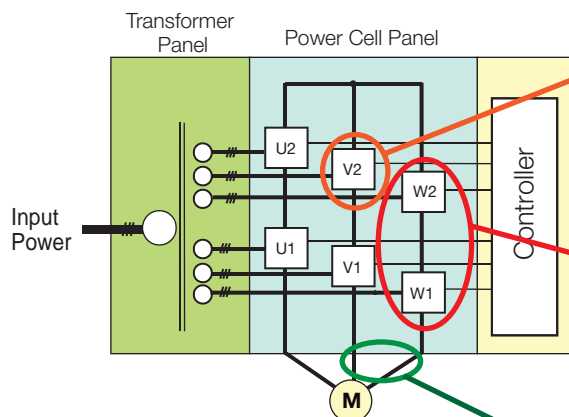


##### ● Configuration of one power cell



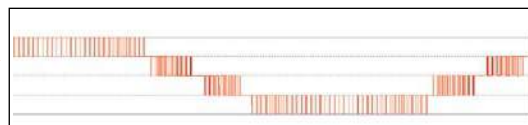
## Circuit Configuration (continued)

- MV1000 uses multiple 5 voltage step bridges
- Requires only two bridges per phase at 4.16 kV



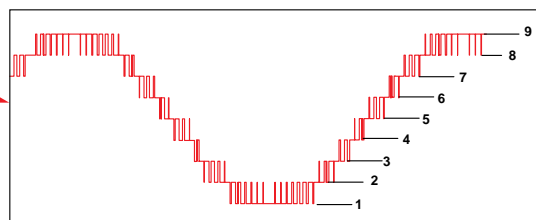
### Cell Waveform

Output voltage of single power cell



### Phase Waveform

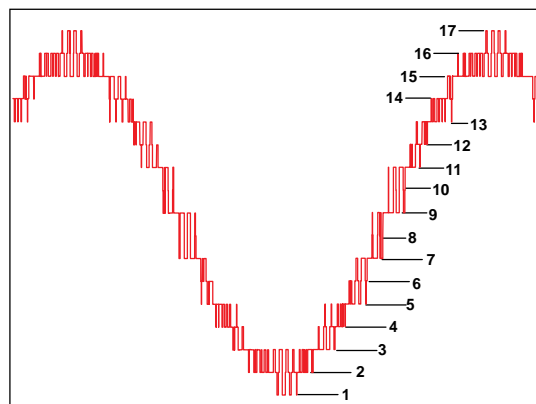
Line to neutral voltage for 4.16 kV drive



Result is "9-level" waveform

### Output Waveform

Line to line voltage for 4.16 kV drive



Result is "17-level" line-to-line voltage waveform (applied to motor)

### Motor Friendly Output

Use existing motors without supplemental filtering, even at long lead lengths

PWM control with Enhanced CHB outputs a near sinusoidal waveform.

- Minimal surge voltage (reflected wave phenomenon) protects motor insulation.
- Low torque ripple - smooth mechanical power transmission
- Low audible noise

## Proven Reliability

### Yaskawa Quality

Yaskawa's quality has always led the drives industry, and each generation builds on the last. The last generation medium voltage product (the MV1S) has a proven field MTBF greater than 300,000 hours.

The MV1000 builds on the MV1S success using the same rigorous design rules and Quality Control/Quality Assurance (QC/QA) practices. The MV1000 has a reduced component count as well. With units and hours in the field, the MV1000 will exceed the already outstanding performance of the MV1S.

With ISO 9001 certification, a Supplier Rating Program, and rigorous testing, Yaskawa ensures that quality and reliability are designed in and built in. Field data confirms that calculated MTBF (Mean Time Between Failures) targets are exceeded in actual production units. Yaskawa is the only manufacturer in the field of industrial electronic equipment to receive the Deming Prize for Quality.



# Features and Benefits

## High Performance

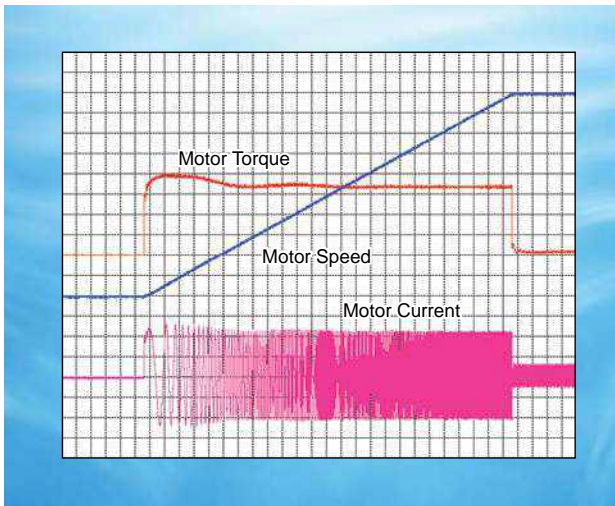
### Open Loop Vector Control

Highly resistant to fluctuations in load, enabling stable, continuous operation

#### High-level Control

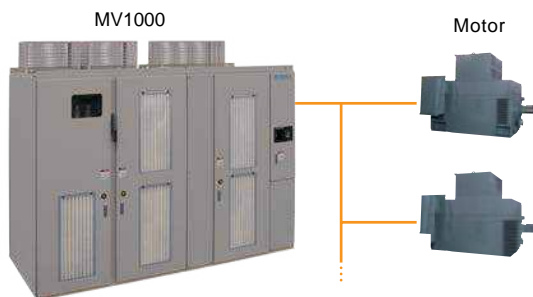
Open Loop Vector control enables smooth acceleration from low speed without using an encoder. Operation is stable, unaffected by fluctuations in load. The high performance vector control can be applied to synchronous motors as well as induction motors.

#### Starting Characteristics



#### Running Multiple Motors

The capability to run multiple induction motors in parallel with a single drive can reduce the size of the system as a whole.



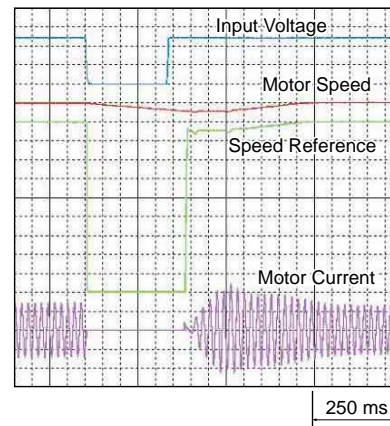
Note: When running multiple motor operations, a protective device is required on each motor

#### Controlled and Secure Operation at Momentary Power Loss

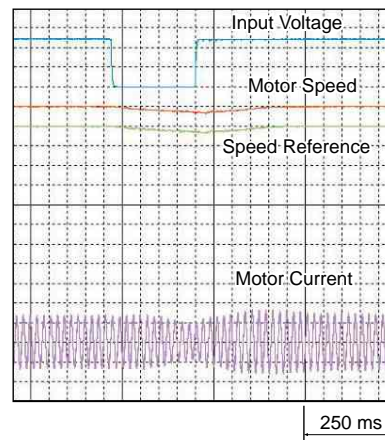
MV1000 continues to operate for a number of cycles<sup>\*1</sup> when a momentary power loss occurs, and re-accelerates to the reference speed immediately after the power is restored to ensure a smooth system start-up.

\*1: The retention time varies depending on the types of load and operation status.

#### Speed Search Function



#### KEB Function<sup>\*2</sup>



\*2: KEB (Kinetic Energy Braking) Function:  
KEB uses stored mechanical energy in the load to continue operation during a momentary power loss



## Compact Design

Optimum packaging and a draw-out design facilitates transportation, installation, and maintenance

Typical Configuration of 1000 HP MV1000

### 2 Power Cell Panel

- Two cells connected in series per single output phase
- Output phases are wye connected to generate the rated output voltage
- Each individual power cell can be drawn out for maintenance

### 1 Transformer Panel

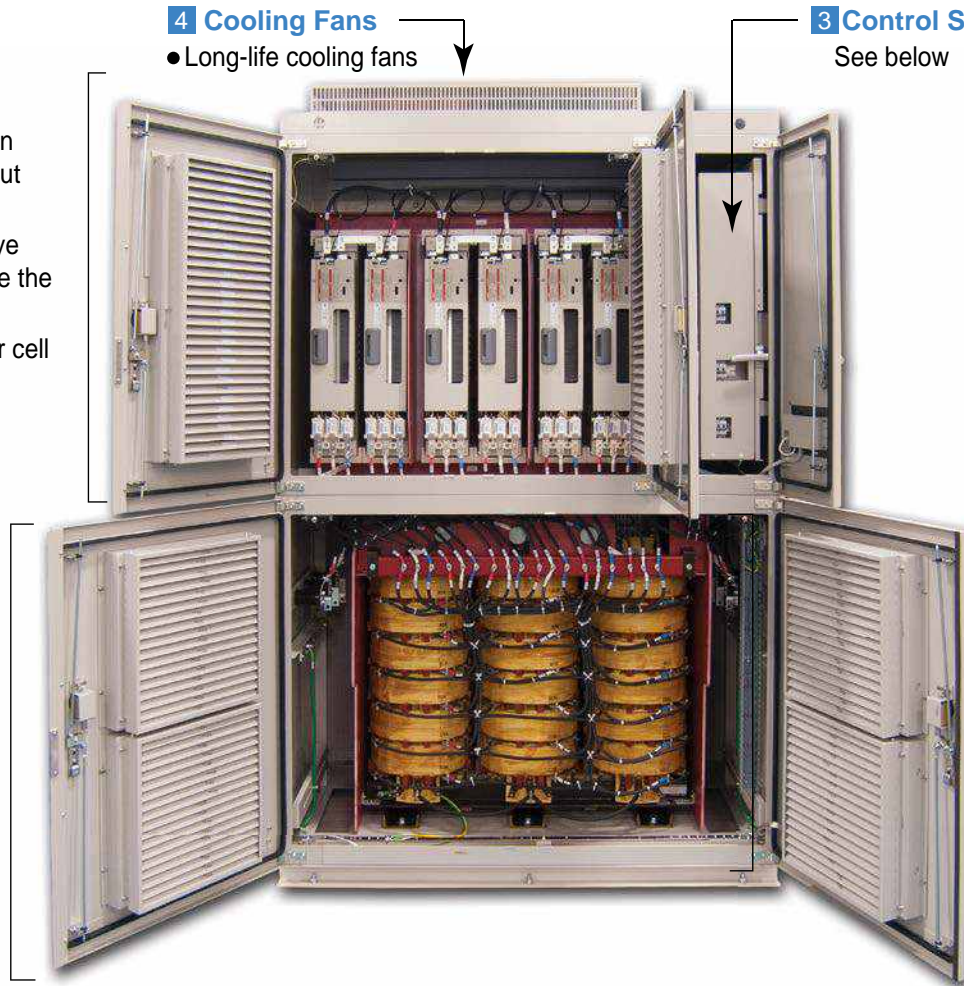
- Houses input power terminals and multi-winding transformer

### 4 Cooling Fans

- Long-life cooling fans

### 3 Control Section

See below

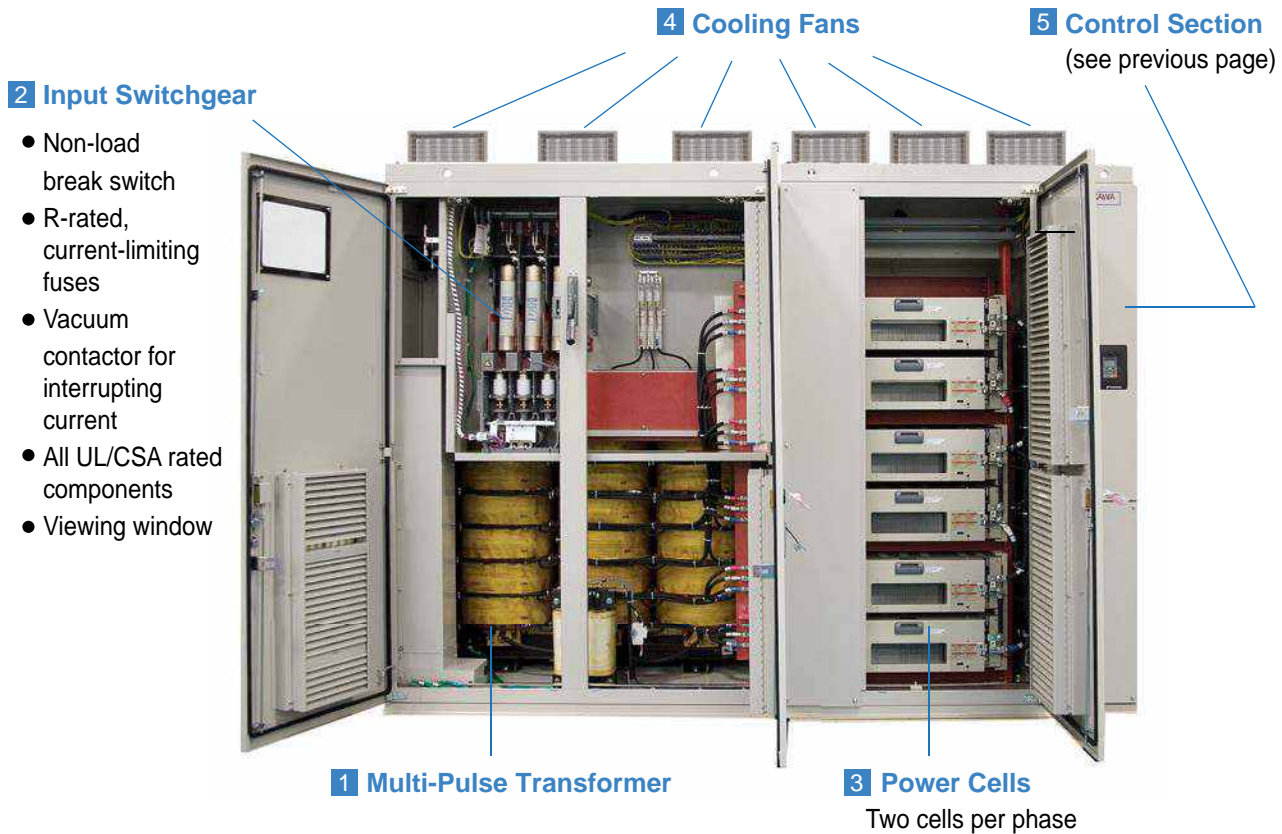


### Control Section

- Houses the control board for PWM control
- Communicates with power cells through fiber optic cables
- LV circuit breakers for auxiliary circuitry

# Features and Benefits

Typical Configuration of 2000 HP MV1000 with Optional Input Switchgear



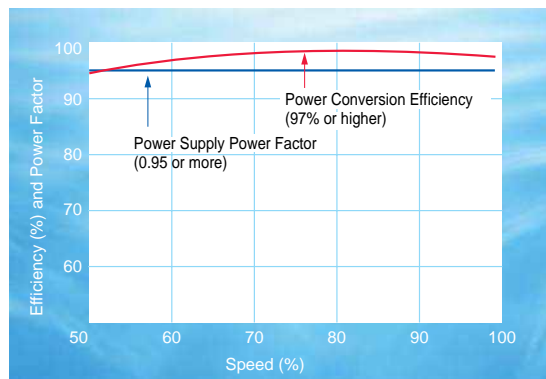
## Energy Efficiency

Promotes energy savings with highly efficient operation

### High Efficiency and High Power Factor

Since the MV1000 is a direct medium-voltage drive that does not need an output transformer, it can maintain a power conversion efficiency of 97% or better over a wide speed range and power factor of 0.95 (at rated load), minimizing energy losses.

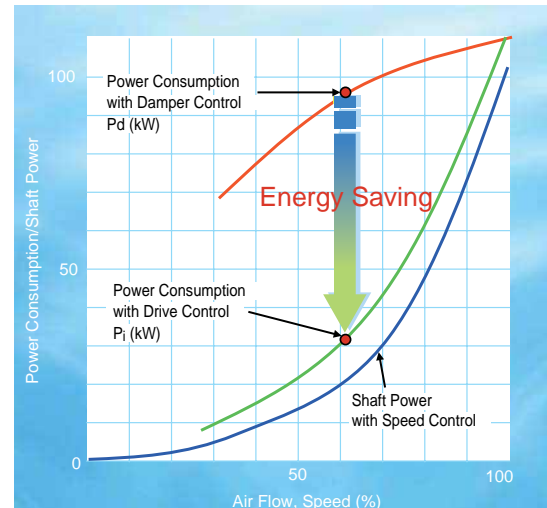
### Power Conversion Efficiency Ratio



### Energy Saving by Speed Control

The shaft power required by fan and pump applications is proportional to the cube of the rotational speed. Since drives maintain high efficiency even at low speed, significant energy savings can be obtained by using drives for fans and pumps and operating them at lower speeds.

### Power Consumption Characteristic Curve





## User Friendly

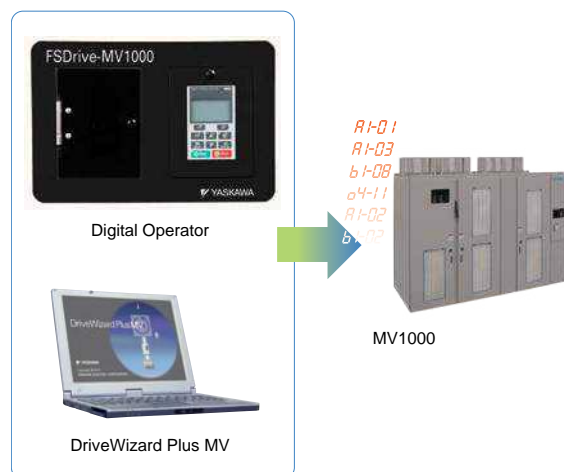
### Simple Operation, Adjustment, and Maintenance

Same user interfaces as Yaskawa 1000 Series low voltage drives

#### Easy-to-use User Interfaces

A Digital Operator with an easy-to-view LCD display (the same as used on Yaskawa's 1000 series low-voltage drives) is provided on the front panel as standard, making it easy to operate and set the drive.

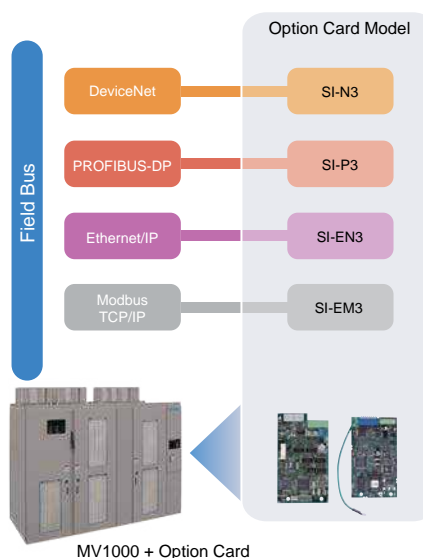
The engineering tool DriveWizard Plus MV enables consolidated management of the parameters for each drive and makes for easy adjustment and maintenance.



➡ Refer to pages 10 and 11 for details

#### Compatible with World's Major Field Network Protocols

The RS-485 communication function (Modbus protocol) is installed as standard. By adding an optional communication card, major network protocols can be supported.



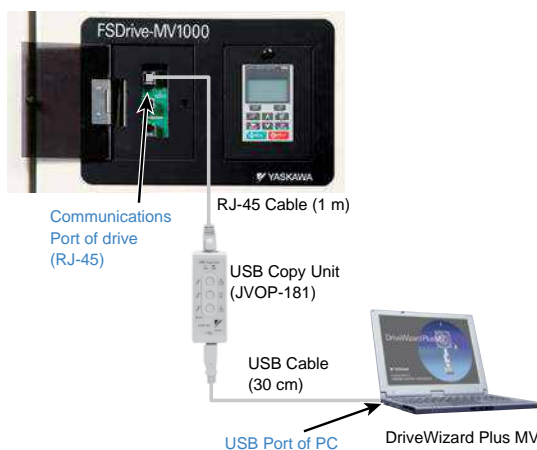
Note: Product names are trademarks or registered trademarks of the companies concerned

#### USB Copy Unit (Model: JVOP-181)

Enables the copying and transfer of parameters between drives using simple operations. This unit can also be used as a conversion connector between the communication port (RJ-45) of a drive and a USB port of a PC.

Note: No USB cable is needed to copy parameters to other drives

#### Connection

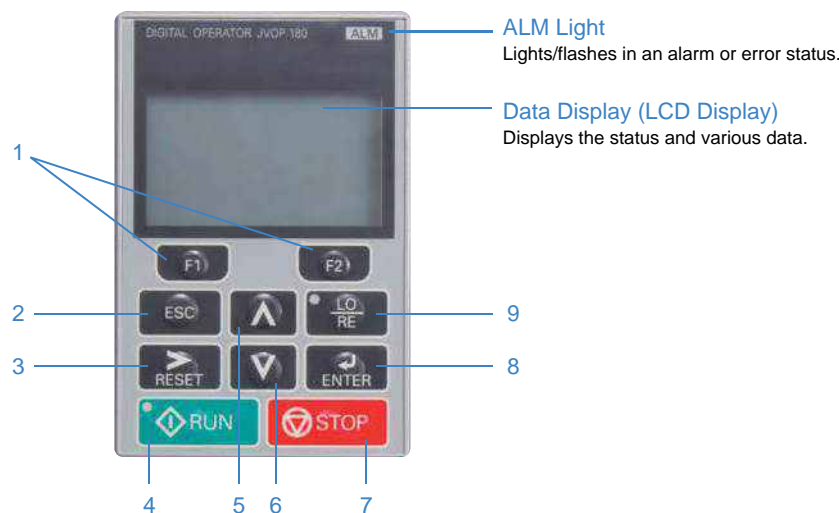


# Features and Benefits














## Digital Operator

### User Friendly Digital Operator

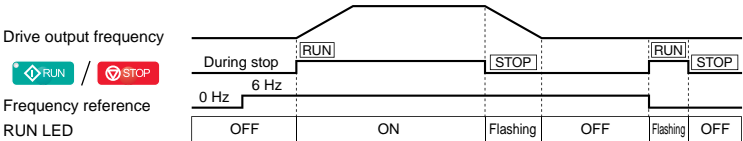
The digital operator is installed as standard to facilitate easy configuration, operation, and monitoring



Key Names and Functions

| No. | Key  | Name                    | Function   |
|-----|--|-------------------------|--|
| 1   | <br> | Function Key<br>(F1/F2) | The functions assigned to F1 and F2 vary depending on the currently displayed menu.<br>The name of each function appears in the lower half of the LCD display window.  |
| 2   |   | ESC Key                 | <ul style="list-style-type: none"><li>Returns to the previous display.</li><li>Moves the cursor one digit to the left when setting parameter numbers.</li><li>Pressing and holding this button returns to the Frequency Reference display.</li></ul>   |
| 3   |   | RESET Key               | <ul style="list-style-type: none"><li>Moves the cursor one digit to the right when setting parameter values, etc.</li><li>Resets the drive to clear a fault.</li></ul>   |
| 4   |   | RUN Key                 | Starts drive operation.  |
|     |  | RUN LED                 | Lit or flashing while the drive is running.  |
| 5   |   | Up Arrow Key            | <ul style="list-style-type: none"><li>Scrolls up to display the next item.</li><li>Increments the parameter number or the setting value.</li></ul>   |
| 6   |   | Down Arrow Key          | <ul style="list-style-type: none"><li>Scrolls down to display the previous item.</li><li>Decrements the parameter number or the setting value.</li></ul>   |
| 7   |   | STOP Key                | Stops drive operation.<br><b>Note:</b> The drive can be stopped in an emergency stop status by pressing  when danger is detected even if the drive is operating in the REMOTE mode. To disable emergency stop operation using  , set parameter o2-02 (STOP key function selection) to 0 (disabled).                              |
| 8   |   | ENTER Key               | <ul style="list-style-type: none"><li>Enters the selected operation mode, parameter number and setting value.</li><li>Selects a menu item to move between displays.</li></ul>  |
| 9   |   | LO/RE Selection Key     | Switches the control of the drive between the digital operator (LOCAL mode) and an external source (REMOTE mode) for the Run command and frequency reference.<br><b>Note:</b> When there is a danger that the operation of the drive may be disrupted by erroneously switching the operation mode from REMOTE to LOCAL, disable  by setting parameter o2-01 (LO/RE selection key function selection) to 0 (disabled). |
|     |  | LO/RE LED               | Lit while the operator is selected to run the drive (LOCAL mode).  |

Drive operation status and relevant RUN LED indications



# Programming Software

## DriveWizard™ Plus MV

Provides support for a variety of adjustment and maintenance tasks

DriveWizard Plus MV enables consolidated management of the parameters for each drive on a PC. A variety of functions including monitoring, parameter editing, pattern operation, and oscilloscope functions facilitates adjustment and maintenance of the drives. In addition, the extensive trace and event log functions enable implementation of preventive maintenance and a quick response in case of a malfunction.



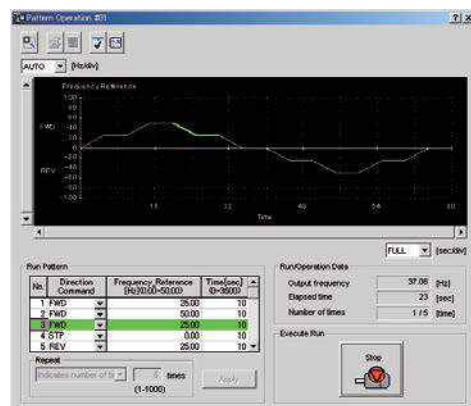
### System Requirements

|                           |  |
|---------------------------|--|
| PC                        | IBM PC compatible computers<br>Note: Operation on NEC PC9821 series computers is not guaranteed.   |
| CPU                       | Pentium 1GHz or higher (1.6 GHz recommended)   |
| Main Memory               | 1 GB or greater  |
| Available Hard Disk Space | In the standard setup configuration:<br>• 100 MB or greater (400 MB or greater recommended at time of installation)  |
| Display Resolution        | XGA monitor (1024 x 768 or higher, use "Small Fonts".)   |
| Number of Colors          | 65535 colors (16 bits) or greater  |
| OS                        | English or Japanese operating system (32-bit OS only)<br>• Windows 2000 Service Pack 1 or later<br>• Windows XP<br>• Windows Vista<br>• Windows 7                                |
| Others                    | More than one RS-232, RS-485 or USB port<br>CD-ROM drive (only for installation)<br>Adobe Reader 6.0 or later<br>Note: Adobe Reader is required to display the help information. |

Note: Pentium is a registered trademark of Intel Corporation.  
Windows 2000/XP/Vista/7 are registered trademarks of Microsoft Corporation.

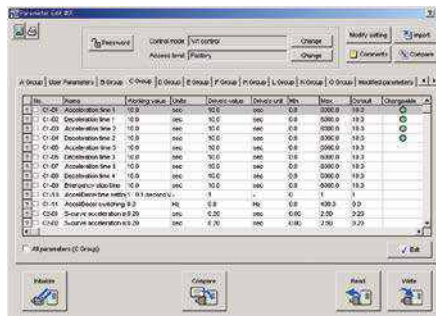
### Pattern Operation

Runs the drive automatically in the preset patterns



### Parameter Edit

Displays and edits drive parameters



# Specifications

## Drive Specifications

### 2 kV Class

| Model            | CIMR-MV2UA6AA                  | 052   | 068 | 080 | 093 | 102 | 115 | 135 | 160 | 180 | 205 | 220  | 280  | 330  | 390  | 440  | 505  | 550  | 600  |
|------------------|--------------------------------|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| Nominal Capacity | 2.4 kV Output kVA              | 220   | 280 | 330 | 390 | 420 | 480 | 560 | 670 | 750 | 850 | 920  | 1160 | 1370 | 1620 | 1820 | 2100 | 2300 | 2500 |
|                  | Motor Capacity <sup>1</sup> HP | 200   | 300 | 350 | 400 | 450 | 500 | 600 | 700 | 800 | 900 | 1000 | 1250 | 1500 | 1750 | 2000 | 2250 | 2500 | 2750 |
| Output Rating    | Rated Output Current A         | 52  | 68  | 77  | 93  | 102 | 115 | 135 | 160 | 180 | 205 | 220  | 280  | 330  | 390  | 440  | 505  | 550  | 600  |
|                  | Rated Output Voltage V         | Three-Phase, 2400V (Sine wave, proportional to input voltage) |     |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |
| Power Supply     | Main Circuit                   | Three-Phase, 2400V, -20% to +10%, 60Hz                        |     |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |
|                  | Auxiliary Supply (Fans Etc.)   | Single-Phase, 200/240V, -10% to +10%, 50/60Hz                 |     |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |
|                  | Control Logic Power            | Single-Phase, 110/120V, -10% to +10%, 50/60Hz                 |     |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |

### 4 kV Class

| Model            | CIMR-MV2UD6DA                  | 039   | 052 | 058 | 064 | 077 | 093 | 102 | 115 | 125  | 155  | 190  | 220  | 250  | 285  | 315  | 340  | 375  | 440  | 505  | 575  | 625  |
|------------------|--------------------------------|---|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Nominal Capacity | 4.16 kV Output kVA             | 280   | 375 | 420 | 460 | 550 | 670 | 735 | 830 | 900  | 1120 | 1370 | 1590 | 1800 | 2050 | 2270 | 2500 | 2700 | 3170 | 3640 | 4140 | 4500 |
|                  | Motor Capacity <sup>1</sup> HP | 300   | 400 | 450 | 500 | 600 | 700 | 800 | 900 | 1000 | 1250 | 1500 | 1750 | 2000 | 2250 | 2500 | 2750 | 3000 | 3500 | 4000 | 4500 | 5000 |
| Output Rating    | Rated Output Current A         | 39  | 52  | 58  | 64  | 77  | 93  | 102 | 115 | 125  | 155  | 190  | 220  | 250  | 285  | 315  | 340  | 375  | 440  | 505  | 575  | 625  |
|                  | Rated Output Voltage V         | Three-Phase, 4160V (Sine wave, proportional to input voltage) |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |
| Power Supply     | Main Circuit                   | Three-Phase, 4160V, -20% to +10%, 60Hz                        |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                  | Auxiliary Supply (Fans Etc.)   | Single-Phase, 200/240V, -10% to +10%, 50/60Hz                 |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                  | Control Logic Power            | Single-Phase, 110/120V, -10% to +10%, 50/60Hz                 |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |

1 : Nominal ratings for 4-pole NEMA B Motor

## Common Specifications

|  |  |   |
|--|--|---|
| Efficiency                                       |  | Approx. 97% (At rated motor speed, 100% load)   |
| Power Factor                                     |  | Min. 0.95 (At motor rated speed, from 50% to 100% load)   |
| Cooling Method                                   |  | Forced air-cooling by fan (with failure detection)  |
| Control Specifications                           | Control Method                                       | Open-loop vector control, Closed loop vector control, V/f control (for multiple motor operation), Closed loop vector control for SM (option)  |
|  | Main Circuit   | Voltage-type PWM control with multiple outputs connected in series  |
|  | Freq. Control Range                                  | 0.01 to 120 Hz  |
|  | Speed Accuracy                                       | Open Loop Vector: 0.2%; Closed Loop Vector: 0.02%   |
|  | Freq. Control Accuracy                               | ±0.5%   |
|  | Analog Input Resolution                              | 0.03 Hz   |
|  | Accel/Decel Time                                     | 0.1 to 6000 s   |
|  | Torque Accuracy                                      | ±5% (open-loop vector control), ±3% (closed loop vector control)  |
|  | Overload Tolerance                                   | Continuous rated current 100%, overload tolerance 110% for 1 minute and 120% for 15 seconds   |
|  | Momentary Power Loss Compensation Time <sup>*1</sup> | Max. 2 seconds  |
| Main Control Functions                           |  | Torque control, Droop control, Speed/torque control switch, Momentary power loss compensation, Speed search, Overtorque detection, Torque limit, 17-step speed (max.), Accel/decel time switch, S-curve accel/decel, 3-wire sequence, Auto-tuning (rotational, stationary), Dwell, Cooling fan on/off, Slip compensation, Torque compensation, Frequency jump, Upper/lower limits for frequency reference, DC injection braking at start and stop, High slip braking, PID control (with sleep function), Energy saving control, Modbus communication (RS-485, max. 115.2 kbps), Fault retry |
| Protective Functions                             |  | Overcurrent, Overvoltage, Undervoltage, Output ground fault, Output open-phase, Overload, Cooling-fan error, Transformer overheat, Motor overheat, etc., Panel door open interlock  |
| Communications (Optional) <sup>*2</sup>          |  | Any one of PROFIBUS-DP™, DeviceNet™, or Ethernet can be installed.  |
| Input Transformer (with Isolated Windings)       |  | Class H dry type (220°C rated, 150°C rise), -5%/N/+5% tap, secondary multi-phase winding  |
| Temperature Protection                           |  | Power cells: protected by thermistor for temperature<br>Transformer: protected by thermal sensor, PT100   |
| Maintainability/<br>Environmental Specifications | Control Panel  | Status display, Fault display, Parameter setting, Parameter reference   |
|  | Main Circuit   | Replaceable modular power cell construction   |
|  | Protection Design                                    | IP40 (simplified dustproof type): NEMA Type 1   |
|  | Ambient Temperature, Relative Humidity               | -5°C to +40°C (23°F to 104°F), 95%RH max. (no condensing)   |
|  | Storage Temperature                                  | -20°C to +60°C (4°F to 140°F), for very short term when handling  |
|  | Atmosphere   | General environmental conditions, free from dust and corrosive gases<br>Altitude: Max. 6600 ft (2000 m) without derating  |
| Panel Specifications                             | Painting   | Munsel 5Y7/1 semi-gloss both for inner and outer faces  |
|  | Form   | Made of enclosing steel sheets, vertical standalone type, front maintenance type  |
| Applicable Standards                             |  | UL, CSA, IEEE 519, JIS, JEM, JEC  |

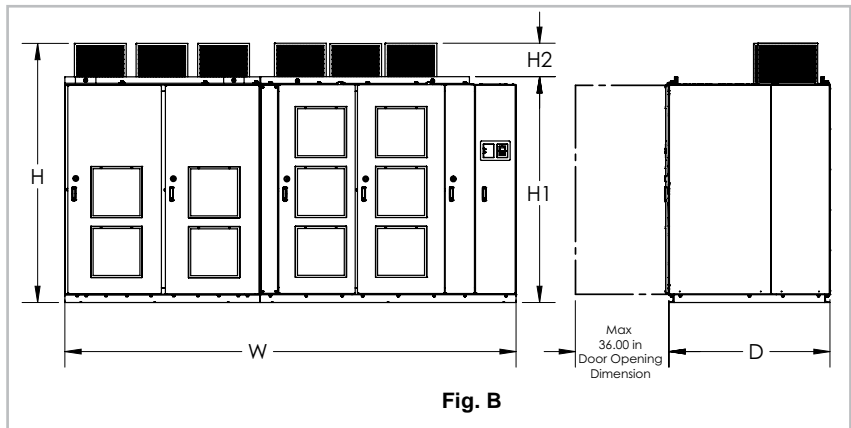
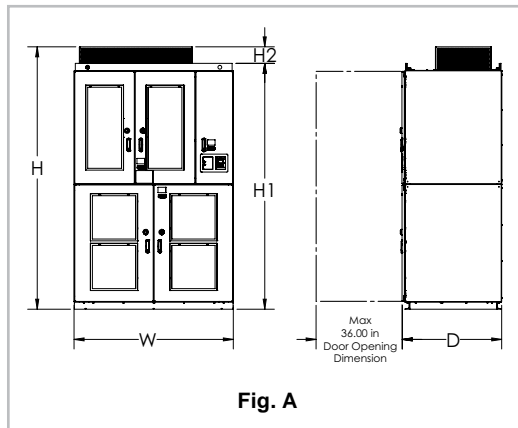
\*1: When the momentary power loss compensation function is used, an uninterruptible power supply unit for the control power supply is needed (this is an option).

\*2: To use the communications function, additional wiring and the installation of an option card is required



# Dimensional Diagrams

## MV1000 Standard Unit



### 2.4 kV Class

| Model<br>CIMR-MV2U | Fig. | Frame<br>Size | Dimensions Inches (mm) |                |                 |                 |                | Weight<br>lbs (kg) | HP <sup>1</sup> |
|--------------------|------|---------------|------------------------|----------------|-----------------|-----------------|----------------|--------------------|-----------------|
|                    |      |               | Width                  | Depth          | Height          | Height          | Height         |                    |                 |
|                    |      |               | W                      | D              | H               | H1              | H2             |                    |                 |
| A6AA052E1ABA       | A    | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 200             |
| A6AA068E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 300             |
| A6AA080E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 350             |
| A6AA093E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 400             |
| A6AA102E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 450             |
| A6AA115E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6800<br>(3084)     | 500             |
| A6AA135E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6800<br>(3084)     | 600             |
| A6AA160E1ABA       | B    | 2A            | 118.2<br>(3002)        | 50.0<br>(1270) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 11518<br>(5224)    | 700             |
| A6AA180E1ABA       |      | 2A            | 118.2<br>(3002)        | 50.0<br>(1270) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 11518<br>(5224)    | 800             |
| A6AA205E1ABA       |      | 2B            | 128.1<br>(3253)        | 55.0<br>(1397) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 13180<br>(5978)    | 900             |
| A6AA220E1ABA       |      | 2B            | 128.1<br>(3253)        | 55.0<br>(1397) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 13180<br>(5978)    | 1000            |
| A6AA280E1ABA       |      | 3             | 173.6<br>(4408)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 16085<br>(7296)    | 1250            |
| A6AA330E1ABA       |      | 3             | 173.6<br>(4408)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 16085<br>(7296)    | 1500            |
| A6AA390E1ABA       |      | 3             | 173.6<br>(4408)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 18550<br>(8414)    | 1750            |
| A6AA440E1ABA       | B    | 4A            | 208.7<br>(5300)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 23810<br>(10800)   | 2000            |
| A6AA505E1ABA       |      | 4A            | 208.7<br>(5300)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 23810<br>(10800)   | 2250            |
| A6AA550E1ABA       |      | 4B            | 220.5<br>(5600)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 26015<br>(11800)   | 2500            |
| A6AA600E1ABA       |      | 4B            | 220.5<br>(5600)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 26015<br>(11800)   | 2750            |

### 4.16 kV Class

| Model<br>CIMR-MV2U | Fig. | Frame<br>Size | Dimensions Inches (mm) |                |                 |                 |                | Weight<br>lbs (kg) | HP <sup>1</sup> |
|--------------------|------|---------------|------------------------|----------------|-----------------|-----------------|----------------|--------------------|-----------------|
|                    |      |               | Width                  | Depth          | Height          | Height          | Height         |                    |                 |
|                    |      |               | W                      | D              | H               | H1              | H2             |                    |                 |
| D6DA039E1ABA       | A    | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 300             |
| D6DA052E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 400             |
| D6DA058E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 450             |
| D6DA064E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 5840<br>(2649)     | 500             |
| D6DA077E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6800<br>(3084)     | 600             |
| D6DA093E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6800<br>(3084)     | 700             |
| D6DA102E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6800<br>(3084)     | 800             |
| D6DA115E1ABA       | B    | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7359<br>(3338)     | 900             |
| D6DA125E1ABA       |      | 1             | 66.4<br>(1685)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7359<br>(3338)     | 1000            |
| D6DA155E1ABA       |      | 2A            | 118.2<br>(3002)        | 50.0<br>(1270) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 11518<br>(5224)    | 1250            |
| D6DA190E1ABA       |      | 2A            | 118.2<br>(3002)        | 50.0<br>(1270) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 11518<br>(5224)    | 1500            |
| D6DA220E1ABA       |      | 2B            | 128.1<br>(3253)        | 55.0<br>(1397) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 13180<br>(5978)    | 1750            |
| D6DA250E1ABA       |      | 2B            | 128.1<br>(3253)        | 55.0<br>(1397) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 13180<br>(5978)    | 2000            |
| D6DA285E1ABA       |      | 3             | 173.6<br>(4408)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 16085<br>(7296)    | 2250            |
| D6DA315E1ABA       | B    | 3             | 173.6<br>(4408)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 16085<br>(7296)    | 2500            |
| D6DA340E1ABA       |      | 3             | 173.6<br>(4408)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 18550<br>(8414)    | 2750            |
| D6DA375E1ABA       |      | 3             | 173.6<br>(4408)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 18550<br>(8414)    | 3000            |
| D6DA440E1ABA       |      | 4A            | 208.7<br>(5300)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 23810<br>(10800)   | 3500            |
| D6DA505E1ABA       | B    | 4A            | 208.7<br>(5300)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 23810<br>(10800)   | 4000            |
| D6DA575E1ABA       |      | 4B            | 220.5<br>(5600)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 26015<br>(11800)   | 4500            |
| D6DA625E1ABA       |      | 4B            | 220.5<br>(5600)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 26015<br>(11800)   | 5000            |

1 : Nominal ratings for 4-pole NEMA B Motor

## MV1000 with Switchgear Option

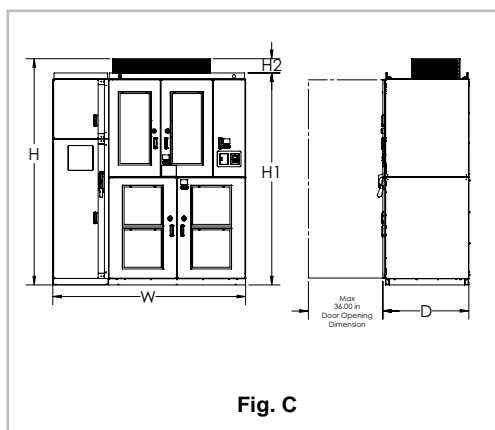


Fig. C

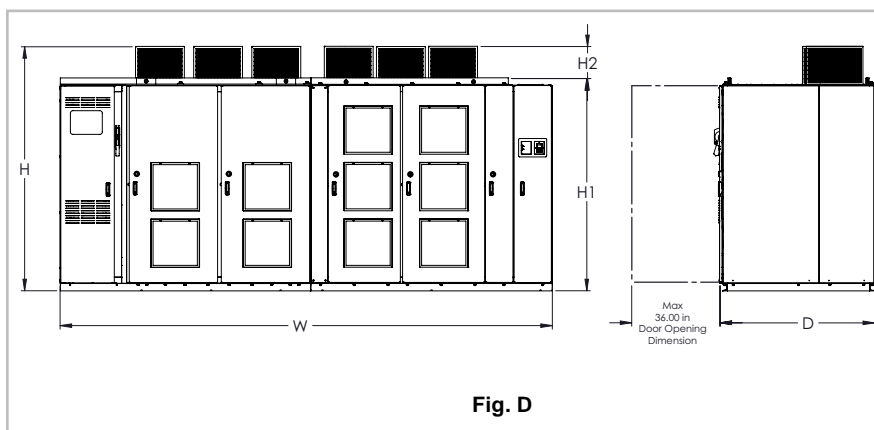


Fig. D

### 2.4 kV Class

| Model<br>CIMR-MV2U | Fig. | Frame<br>Size | Dimensions Inches (mm) |                |                 |                 |                | Weight<br>lbs<br>(kg) | HP <sup>1</sup> |
|--------------------|------|---------------|------------------------|----------------|-----------------|-----------------|----------------|-----------------------|-----------------|
|                    |      |               | Width                  | Depth          | Height          | Height          | Height         |                       |                 |
|                    |      |               | W                      | D              | H               | H1              | H2             |                       |                 |
| A6AA052E1ABB       | C    | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)        | 200             |
| A6AA068E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)        | 300             |
| A6AA080E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)        | 350             |
| A6AA093E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)        | 400             |
| A6AA102E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)        | 450             |
| A6AA115E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7000<br>(3175)        | 500             |
| A6AA135E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7000<br>(3175)        | 600             |
| A6AA160E1ABB       | D    | 2A            | 118.2<br>(3002)        | 50.0<br>(1270) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 11618<br>(5270)       | 700             |
| A6AA180E1ABB       |      | 2A            | 118.2<br>(3002)        | 50.0<br>(1270) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 11618<br>(5270)       | 800             |
| A6AA205E1ABB       |      | 2B            | 128.1<br>(3253)        | 55.0<br>(1397) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 13280<br>(6024)       | 900             |
| A6AA220E1ABB       |      | 2B            | 128.1<br>(3253)        | 55.0<br>(1397) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 13280<br>(6024)       | 1000            |
| A6AA280E1ABB       |      | 3             | 200.6<br>(5096)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 16535<br>(7500)       | 1250            |
| A6AA330E1ABB       |      | 3             | 200.6<br>(5096)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 16535<br>(7500)       | 1500            |
| A6AA390E1ABB       |      | 3             | 200.6<br>(5096)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 19000<br>(8618)       | 1750            |
| A6AA440E1ABB       |      | 4A            | 255.7<br>(6500)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 24460<br>(11095)      | 2000            |
| A6AA505E1ABB       |      | 4A            | 255.7<br>(6500)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 24460<br>(11095)      | 2250            |
| A6AA550E1ABB       |      | 4B            | 267.5<br>(6800)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 26665<br>(12095)      | 2500            |
| A6AA600E1ABB       |      | 4B            | 267.5<br>(6800)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 26665<br>(12095)      | 2750            |

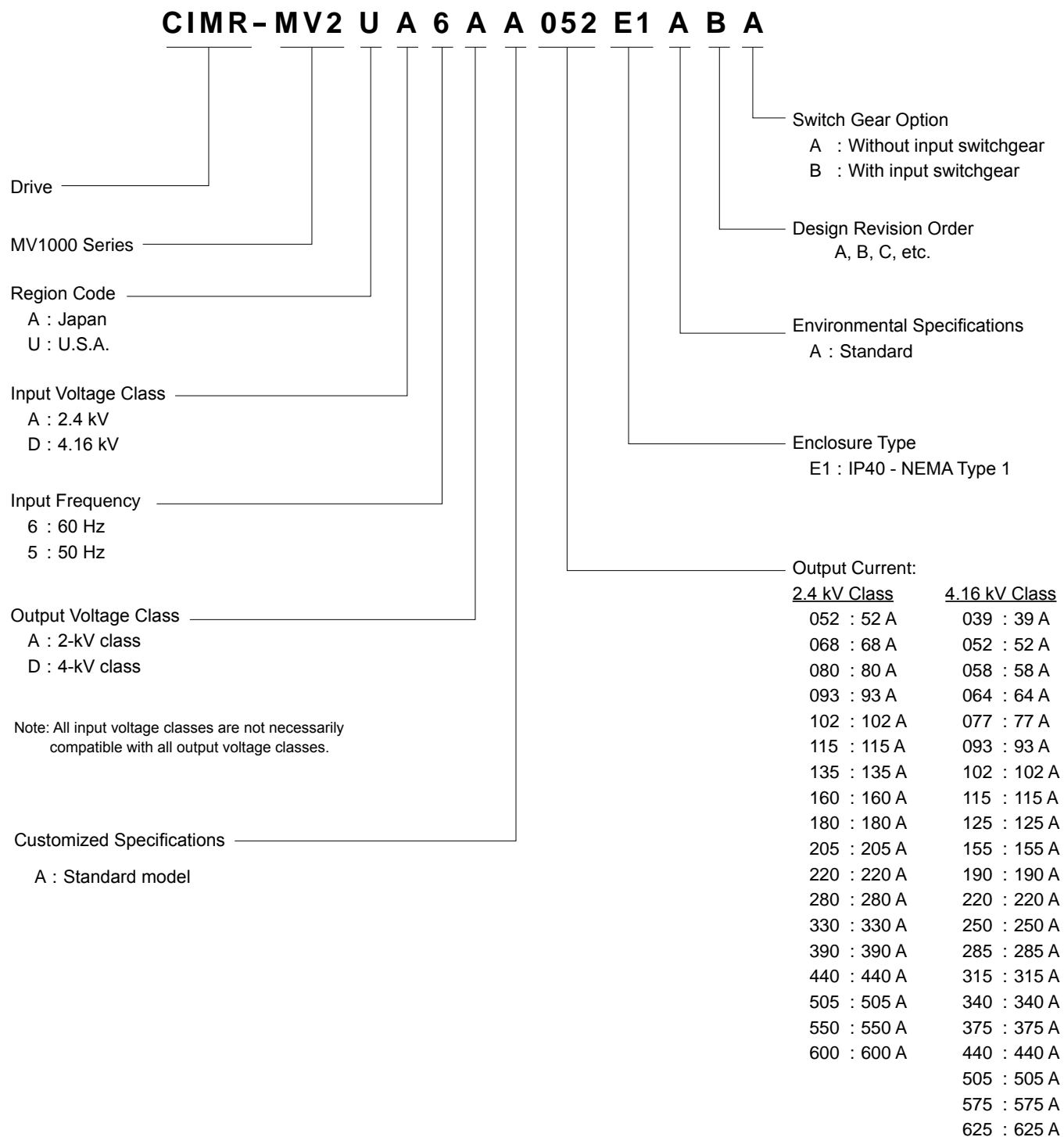
1 : Nominal ratings for 4-pole NEMA B Motor

### 4.16 kV Class

| Model<br>CIMR-MV2U | Fig. | Frame<br>Size | Dimensions Inches (mm) |                |                 |                 |                | Weight<br>lbs (kg) | HP <sup>1</sup> |
|--------------------|------|---------------|------------------------|----------------|-----------------|-----------------|----------------|--------------------|-----------------|
|                    |      |               | Width                  | Depth          | Height          | Height          | Height         |                    |                 |
|                    |      |               | W                      | D              | H               | H1              | H2             |                    |                 |
| D6DA039E1ABB       | C    | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)     | 300             |
| D6DA052E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)     | 400             |
| D6DA058E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)     | 450             |
| D6DA064E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 6040<br>(2740)     | 500             |
| D6DA077E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7000<br>(3175)     | 600             |
| D6DA093E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7000<br>(3175)     | 700             |
| D6DA102E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7000<br>(3175)     | 800             |
| D6DA115E1ABB       | D    | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7559<br>(3429)     | 900             |
| D6DA125E1ABB       |      | 1             | 93.2<br>(2366)         | 41.5<br>(1055) | 109.3<br>(2776) | 102.4<br>(2602) | 6.9<br>(74)    | 7559<br>(3429)     | 1000            |
| D6DA155E1ABB       |      | 2A            | 118.2<br>(3002)        | 50.0<br>(1270) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 11618<br>(5270)    | 1250            |
| D6DA190E1ABB       |      | 2A            | 118.2<br>(3002)        | 50.0<br>(1270) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 11618<br>(5270)    | 1500            |
| D6DA220E1ABB       |      | 2B            | 128.1<br>(3253)        | 55.0<br>(1397) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 13280<br>(6024)    | 1750            |
| D6DA250E1ABB       |      | 2B            | 128.1<br>(3253)        | 55.0<br>(1397) | 105.7<br>(2686) | 93.0<br>(2362)  | 12.8<br>(324)  | 13280<br>(6024)    | 2000            |
| D6DA285E1ABB       |      | 3             | 200.6<br>(5096)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 16535<br>(7500)    | 2250            |
| D6DA315E1ABB       |      | 3             | 200.6<br>(5096)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 16535<br>(7500)    | 2500            |
| D6DA340E1ABB       |      | 3             | 200.6<br>(5096)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 19000<br>(8618)    | 2750            |
| D6DA375E1ABB       |      | 3             | 200.6<br>(5096)        | 63.1<br>(1602) | 99.6<br>(1531)  | 86.8<br>(2204)  | 12.9<br>(326)  | 19000<br>(8618)    | 3000            |
| D6DA440E1ABB       |      | 4A            | 255.7<br>(6500)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 24460<br>(11095)   | 3500            |
| D6DA505E1ABB       |      | 4A            | 255.7<br>(6500)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 24460<br>(11095)   | 4000            |
| D6DA575E1ABB       |      | 4B            | 267.5<br>(6800)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 26665<br>(12095)   | 4500            |
| D6DA625E1ABB       |      | 4B            | 267.5<br>(6800)        | 63.0<br>(1600) | 110.2<br>(2800) | 90.6<br>(2300)  | 15.75<br>(400) | 26665<br>(12095)   | 5000            |

# Model Number

## Model Number Designation



# Drive Options

| Type        | Name                              | Function   | Manual No./Notes  |                     |
|-------------|-----------------------------------|--|---|---------------------|
| Plug-in     | Speed (Frequency) Reference Card  | Analog Input AI-A3<br>Enables high-precision and high-resolution analog speed reference setting.<br>• Input signal level:   -10 to +10 Vdc (20 kΩ)<br>4 to 20 mA (500 Ω)<br>• Input channels:  3 channels (DIP switch for input voltage/input current selection)<br>• Input resolution:   Input voltage  13 bit signed (1/8192)<br>Input current  1/6554 | TOBPC73060038   |                     |
|             |                                   | Digital Input DI-A3<br>Enables 16-bit digital speed reference setting.<br>• Input signal: 16 bit binary, 4 digit BCD + sign signal + set signal<br>• Input voltage: +24 V (isolated)<br>• Input current: 8 mA<br>User-set: 8 bit, 12 bit, 16 bit   | TOBPC73060039   |                     |
|             | Communications Card               | DeviceNet Interface SI-N3<br>Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through DeviceNet communication with the host controller.  | TOBPC73060043<br>SIJPC73060043  |                     |
|             |                                   | PROFIBUS-DP Interface SI-P3<br>Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through PROFIBUS-DP communication with the host controller.  | TOBPC73060042<br>SIJPC73060042  |                     |
|             |                                   | Ethernet TCP/IP Interface SI-EN3<br>Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through EtherNet TCP/IP communication with the host controller.   | TOEPYEACOM04<br>SIEPYEACOM04  |                     |
|             |                                   | Modbus/TCP/IP Interface SI-EM3<br>Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through Modbus/TCP/IP communication with the host controller.   | TOEPYEACOM05<br>SIEPYEACOM05  |                     |
|             |                                   | Monitor Card   | Analog Monitor AO-A3<br>Outputs analog signal for monitoring drive output state (output freq., output current etc.).<br>• Output resolution: 11 bit signed (1/2048)<br>• Output voltage: -10 to +10 Vdc (non-isolated)<br>• Terminals: 2 analog outputs   | TOBPC73060040       |
|             |                                   |  | Digital Output DO-A3<br>Outputs isolated type digital signal for monitoring drive run state (alarm signal, zero speed detection, etc.)<br>• Terminals:   6 photocoupler outputs (48 V, 50 mA or less)<br>2 relay contact outputs (250 Vac, 1 A or less 30 Vdc, 1 A or less)   | TOBPC73060041       |
|             | PG Speed Controller Card          | Complementary Type PG Interface PG-B3<br>For control modes requiring a PG encoder for motor feedback.<br>• Phase A, B, and Z pulse (3-phase) inputs (complementary type)<br>• Max. input frequency: 50 kHz<br>• Pulse monitor output: Open collector, +24 V, max. current 30 mA<br>• Power supply output for PG: +12 V, max. current 200 mA              | TOBPC73060036   |                     |
|             |                                   | Line Driver PG Interface PG-X3<br>For control modes requiring a PG encoder for motor feedback.<br>• Phase A, B, and Z pulse (differential pulse) inputs (RS-422)<br>• Max. input frequency: 300 kHz<br>• Pulse monitor output: RS-422<br>• Power supply output for PG: +5 V or +12 V, max. current 200 mA  | TOBPC73060037   |                     |
| Panel Mount | Momentary Power Loss Compensation | Uninterruptible Power Supply (UPS)<br>UPS is installed inside the panel and backs up the control power supply when momentary power losses occur. This option is required to enable momentary power loss functions (speed search function or KEB function).   | Engineered Option   |                     |
|             | Backup Cooling Fan                |  | Automatically enables continued operation of the drive in case of one of the cooling fans fails to operate. (N + 1 backup system)   | Under development   |
| External    | USB Copy Unit JVOP-181            |  | Enables the copying and transfer of parameters between drives using (one-touch) simple operations. This unit can also be used as a conversion connector between the communication port (RJ-45) of a drive and a USB port of a PC running DriveWizard Plus MV. This option comprises a copy unit with USB interface, an RJ-45 cable and a USB cable. | IG-V1000.01         |
|             | Lifter for Replacing Power Cells  |  | Facilitates power cell replacement.   | Available as option |

# Application Examples

## Fans, Blowers, Pumps (Variable Torque Load)



### Advantages

#### 1. Energy-saving operation

- Switching operation from conventional damper (valve) control using a commercial power supply to frequency control with MV1000 saves a large amount of energy.
- Increased energy savings are possible with machines with standby operation (under normal duty conditions).

#### 2. Stable operation

- The speed can be retrieved quickly by the speed search function in response to momentary power loss.\*
- The KEB function allows operation to continue without base-blocking even when momentary power losses occur. When priority is given to continuing operation, the fault restart function enables MV1000 to continue running even if an unexpected error is detected.

\*: A UPS unit is required to supply control power.

#### 3. Optimize operation

- Because the airflow (flow rate) is controlled directly by the drive output frequency, with none of the pressure loss by dampers (valves), the ideal operation pattern is easily achieved.
- The machine can be started and stopped frequently.
- With speed search function, operation can be smoothly restarted even when fans are coasting.
- Minimum frequency setting function prevents pumps from cavitation.

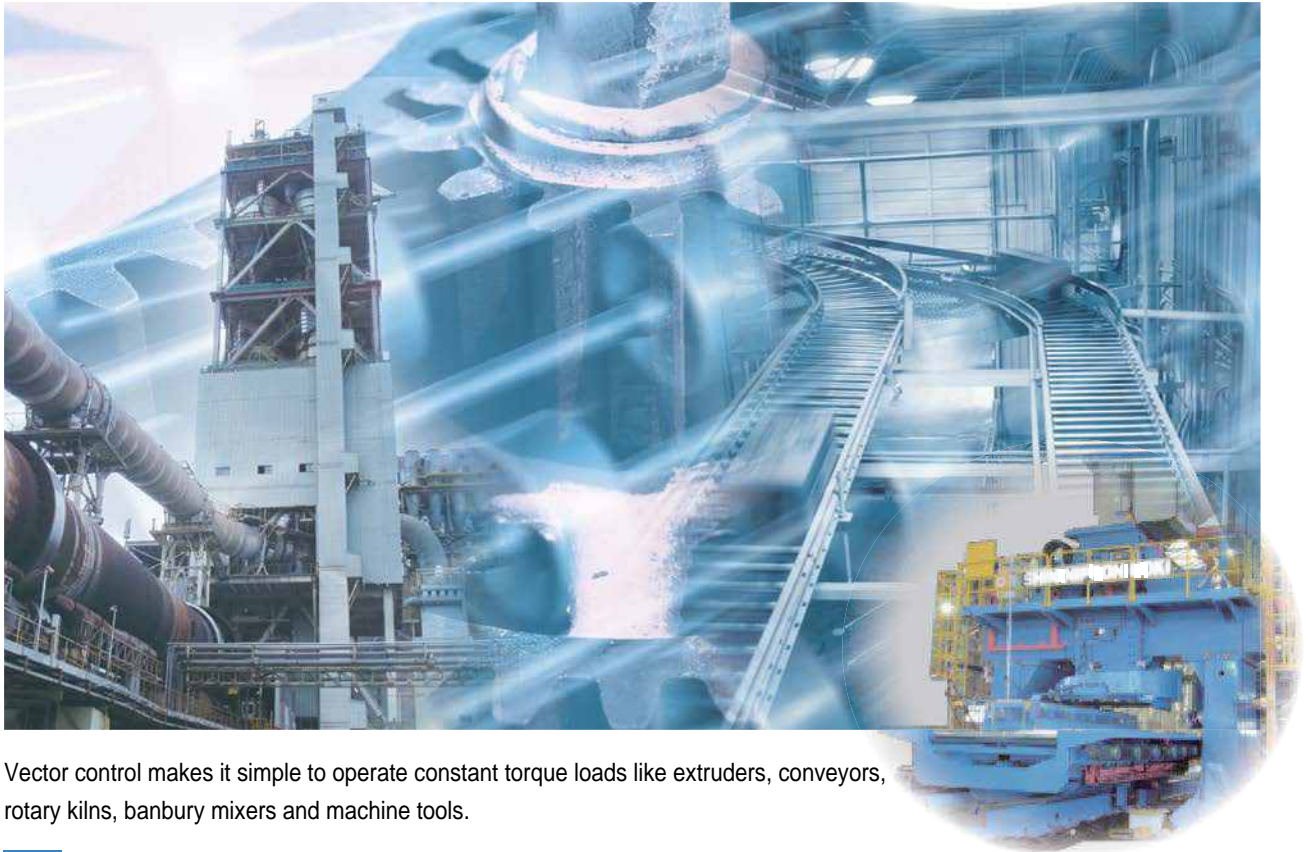
#### 4. Extended machine life

- The machine runs at low speed during no-load operation, helping to prolong its life.
- Controlled starting and stopping (soft start) minimizes mechanical shock, further extending machine life.

#### 5. Reduced power supply capacity

- With MV1000, the accel/decel times can be optimized, reducing the starting current. The power supply capacity can be reduced compared to across-the-line starting.





Vector control makes it simple to operate constant torque loads like extruders, conveyors, rotary kilns, banbury mixers and machine tools.

Advantages

1. Improved response and operating efficiency

- High starting torque required for operation is provided.
- Vector control improves response against load fluctuations, enabling stable operation.
- Starting current can be kept lower than with direct-on-line, enabling frequent stopping and starting and efficient operation.

2. Improved speed control accuracy

- High-accuracy speed control improves machine performance.

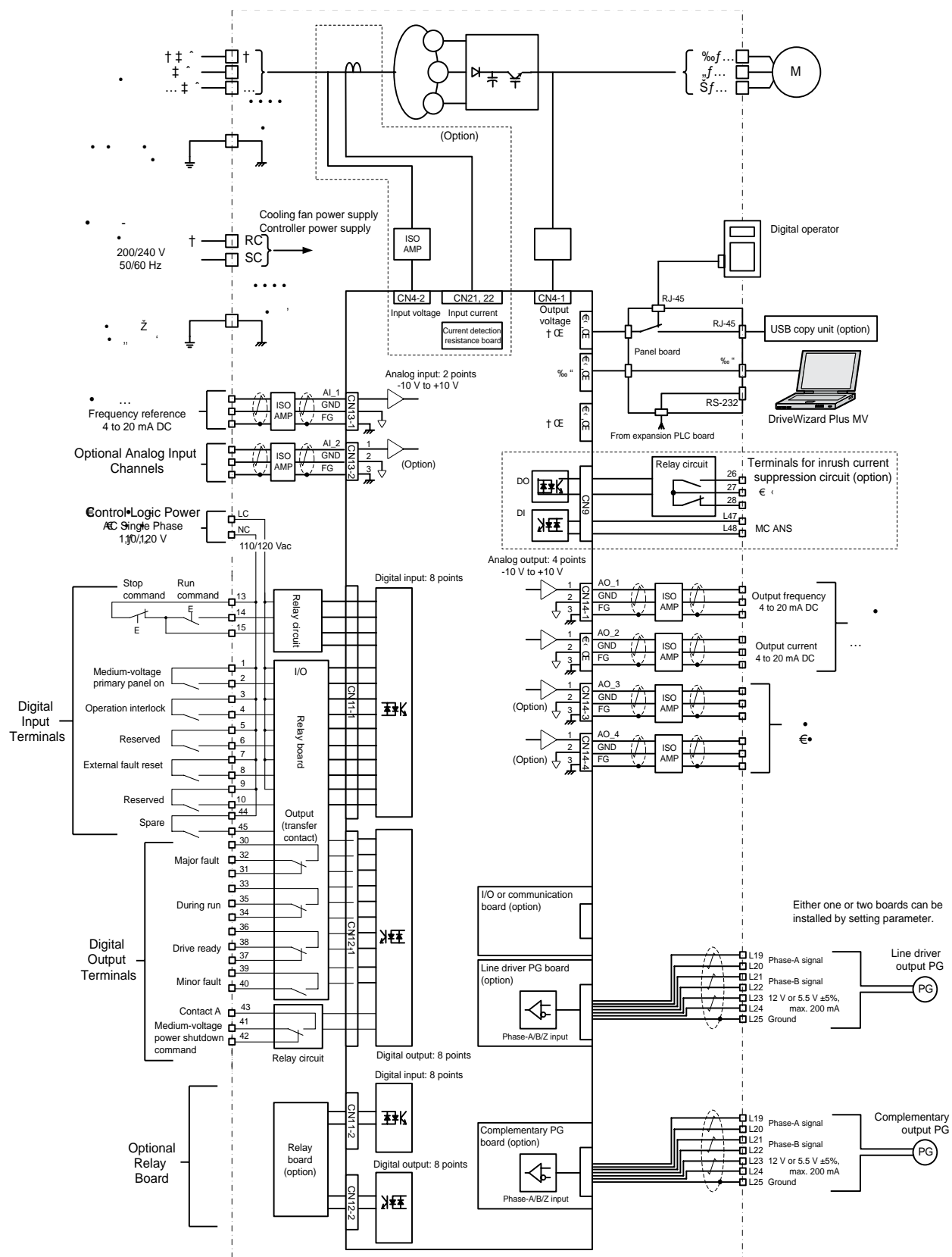
3. Energy-saving effects

- Using frequency control instead of fluid-couplings or wound rotor motors minimizes losses in low speed operations, saving energy.

4. Better maintainability

- Using a squirrel-cage motor and the MV1000 minimizes motor maintenance compared to wound rotor motors with rotor resistance control.
- Using the MV1000 instead of fluid couplings simplifies the drive system and reduces mechanical maintenance.

# Standard Connection Diagram



# Protective Functions

## Drive Faults

| Fault   | Display | Meaning   |
|---|---------|---|
| DC Bus Undervoltage   | Uv1     | The average DC voltage of the main circuit for power cells fell lower than the value set in L2-05 (main circuit undervoltage (Uv) detection level).   |
| Ground Fault  | GF      | The ground-fault current at the drive output side exceeded 50% of the rated output current of the drive.  |
| Voltage Unbalance   | VUB     | The total value of the output voltage for the three phases exceeded the detection level for longer than the stipulated time.  |
| Output Phase Loss   | LF      | An open-phase occurred at the drive output. (Detected when L8-07 is set to 1 or 2.)   |
| Transformer Temperature Fault                               | TME     | The temperature input from the transformer exceeded the operation level.  |
| Internal Fan Fault  | FAn     | A fault on the drive cooling fan has been detected.   |
| Motor Overload  | oL1     | The motor overload protection function has operated based on the internal electronic thermal value.   |
| Drive Overload  | oL2     | The drive overload protection function has operated based on the internal electronic thermal value.   |
| Overtorque Detection 1                                      | oL3     | There has been a current greater than the setting in L6-02 (overtorque/undertorque detection level 1) for longer than the time set in L6-03 (overtorque/undertorque detection time 1).  |
| Overtorque Detection 2                                      | oL4     | There has been a current greater than the setting in L6-05 (overtorque/undertorque detection level 2) for longer than the time set in L6-06 (overtorque/undertorque detection time 2).  |
| Undertorque Detection 1                                     | UL3     | There has been a current below the setting in L6-02 (overtorque/undertorque detection level 1) for longer than the time set in L6-03 (overtorque/undertorque detection time 1).   |
| Undertorque Detection 2                                     | UL4     | There has been a current below the setting in L6-05 (overtorque/undertorque detection level 2) for longer than the time set in L6-06 (overtorque/undertorque detection time 2).   |
| Overspeed   | oS      | The speed detection value based on pulse inputs exceeded the value set in F1-08 (overspeed detection level).  |
| PG Disconnect   | PGo     | The speed detection value based on pulse inputs stayed at 0 for the time set in F1-14 (PG disconnection detection time).  |
| PG Hardware Fault (detected when using a PG-X3 option card) | PGoH    | Disconnection of the PG cable has been detected (only when equipped with PG-X3).  |
| Speed Deviation   | dEv     | The deviation between the speed detection value based on pulse inputs and the speed reference exceeded the value set in F1-10 (excessive speed deviation detection level) for longer than the time set in F1-11 (excessive speed deviation detection time). |
| Control Fault   | CF      | The torque limit has been reached continuously for 3 seconds or longer during deceleration to a stop under open-loop vector control.  |
| PID Feedback Loss   | FbL     | The PID feedback input went below the fault detection level for longer than the set time (detected when b5-12 is set to 2).   |
| External Fault  | EF□□    | An external fault signal has been input from a multi-function contact input terminal (S□□). (□□: External input number)   |
| Modbus/TCP/IP Communication Error                           | CE      | Control data has not been received for longer than the time set in H5-09 (CE detection time) after being successfully received once.  |
| Option Card Connection Error                                | oFA□□   | A fault related to an option card has been detected. (□□: fault number, details of the fault)   |
| Control Circuit Error                                       | CPF□□   | A fault related to the controller has been detected. (□□: fault number, details of the fault)   |
| Digital Operator Connection Fault                           | oPr     | The connection to the digital operator was broken during operation in response to a run command from the digital operator.  |
| CCB-MB Communications Error (Link fault)                    | LIN     | Response data from power cells have not been detected for longer than the set detection time.   |

## Power Cell Faults

| Fault  | Display              | Meaning   |
|--|----------------------|---|
| Overcurrent  | CFA<br>□□ : OC       | An output current greater than the specified overcurrent level has been detected.                       |
| Overvoltage  | CFA<br>□□ : OV       | The DC voltage at the P side or N side of the main circuit exceeded the overvoltage detection level.    |
| Undervoltage   | CFA<br>□□ : CUV      | The DC voltage at the P side or N side of the main circuit fell below the undervoltage detection level. |
| Excessive Temperature                                | CFA<br>□□ : OH       | The temperature detection value exceeded the fault detection level.                                     |
| Main Circuit Capacitor Neutral Point Potential Error | CFA<br>□□ : VCF_OV   | The DC voltage at the P side or N side of the main circuit became unbalanced.                           |
| IGBT Fault   | CFA<br>□□ : IGBT_FLT | An IGBT fault (arm short-circuit, output short-circuit, or circuit fault) has been detected.            |
| Fuse Blown   | CFA<br>□□ : FU       | Operation of a main circuit fuse or open-phase in the input voltage has been detected.                  |
| Initial Error  | CFA<br>□□ : INIT_ERR | A discrepancy has been detected in the initial setting data from the main controller.                   |
| Conversion Error                                     | CFA<br>□□ : AIN_ERR  | A fault in the analog-to-digital converter or the peripheral circuit has been detected.                 |
| Thermistor Disconnect                                | CFA<br>□□ : THBOW    | The temperature detection value fell to -30°C or lower.   |

# Terminal Functions

## Main Circuit Terminals (Common to all Models)

| Type                                | Terminal No. | Terminal Function               |
|-------------------------------------|--------------|---------------------------------|
| Main Circuit Input Terminals        | R            | 2.4 kV or 4.16 kV, 60 Hz        |
|                                     | S            |                                 |
|                                     | T            |                                 |
| Main Circuit Output Terminals       | U            | 2.4 kV or 4.16 kV, 60 Hz        |
|                                     | V            |                                 |
|                                     | W            |                                 |
| Ground Terminal                     | EA           | Grounding of the main circuit   |
| Control Power Supply Input Terminal | RC           | 200/240 VAC, Single Phase       |
|                                     | SC           | 50/60 Hz                        |
|                                     | LC           | 110/120 VAC 50/60Hz             |
|                                     | NC           |                                 |
| Ground Terminal                     | ED           | Grounding of the control system |

## Control Circuit Terminals (Common to all Models)

| Type                     | Terminal No. | Signal Name                           | Signal Level  | Terminal Function                        |
|--------------------------|--------------|---------------------------------------|---|--|
| Analog Input Terminals   | L1           | Speed (Frequency) Reference           | 4 to 20 mA DC (0 to 10 V as option)                     | Speed (frequency) reference input signal |
|                          | L2           |                                       |   | Ground                                   |
|                          | L3           |                                       |   | Shield ground                            |
| Analog Output Terminals  | L4           | Output Frequency                      | 4 to 20 mA DC (0 to 10 V as option)                     | Output frequency reference output signal |
|                          | L5           |                                       |   | Ground                                   |
|                          | L6           |                                       |   | Shield ground                            |
|                          | L7           | Output Current                        | 4 to 20 mA DC (0 to 10 V as option)                     | Output current reference output signal   |
|                          | L8           |                                       |   | Ground                                   |
|                          | L9           |                                       |   | Shield ground                            |
| Digital Input Terminals  | 1            | Medium-Voltage Primary Panel On       | Contact input<br>120 VAC                                | ON: Medium voltage power present         |
|                          | 2            |                                       |   |  |
|                          | 3            | Operation Interlock                   | Contact input<br>120 VAC                                | External interlock                       |
|                          | 4            |                                       |   |  |
|                          | 5            | Reserved                              | —   | —  |
|                          | 6            |                                       |   |  |
|                          | 7            | External Fault Reset                  | Contact input<br>120 VAC                                | ON: Reset                                |
|                          | 8            |                                       |   |  |
|                          | 9            | Reserved                              | —   | —  |
|                          | 10           |                                       |   |  |
|                          | 13           | Run Command/ Stop Command             | Contact input<br>120 VAC                                | ON: Run                                  |
|                          | 14           |                                       |   | OFF: Stop                                |
| Digital Output Terminals | 30           | Major Fault                           | Form C contact<br>220 VAC/15 A 110 VAC/15 A 24 VDC/15 A | Open: Major Fault                        |
|                          | 31           |                                       |   |  |
|                          | 32           |                                       |   |  |
|                          | 33           | During run                            | Form C contact<br>220 VAC/15 A 110 VAC/15 A 24 VDC/15 A | Closed: During run                       |
|                          | 34           |                                       |   |  |
|                          | 35           |                                       |   |  |
|                          | 36           | Drive Ready                           | Form C contact<br>220 VAC/15 A 110 VAC/15 A 24 VDC/15 A | Closed: Drive Ready                      |
|                          | 37           |                                       |   |  |
|                          | 38           |                                       |   |  |
|                          | 39           | Minor Fault                           | N.O. contact<br>220 VAC/15 A 110 VAC/15 A 24 VDC/15 A   | Closed: Minor Fault                      |
|                          | 40           |                                       |   |  |
|                          | 41           | Medium-Voltage Power Shutdown Command | N.C. contact<br>220 VAC/10 A 24 VDC/10 A                | Closed (N.C.) : closed when power is off |
|                          | 42           |                                       |   |  |

# Software Functions

The following software functions optimize the system to provide application flexibility.

## Functions at Start and Stop

### Optimal Deceleration

Optimal deceleration without needing to set the deceleration time.  
Drive slows the application smoothly controlling DC bus voltage.

### High Slip Braking

Suitable for applications with occasional stopping, such as emergency stopping of large-inertia loads  
Reduces the deceleration time at emergency stops.

### Speed Search

Start a coasting motor.  
Automatically brings a coasting motor back to the set frequency without using an encoder

### Dwell Function

Accelerate and decelerate smoothly with large inertia loads.  
Drive prevents speed loss by holding the output frequency at a constant level during acceleration and deceleration.

### Accel/Decel Time Switch

Switch easily between accel/decel times.  
Switch acceleration and deceleration rates when running two motors from the same drive, or assign specific accel/decel rates when operating at high speed or at low speed.

### Direct Current Braking at Start

Braking the motor by applying direct current when starting  
Enables stopping of a coasting motor for restarting or quickly generating motor magnetic flux (initial excitation) to obtain high starting torque.

## Reference Functions

### Frequency Reference Upper/Lower Limits

Limit motor speed.  
Set speed limits and eliminate the need for extra peripheral devices and extraneous hardware.

### Frequency Jump

Skip over troublesome resonant frequencies.  
Drive can be programmed to avoid machine resonance problems by avoiding operation at certain speeds.

### Frequency Reference Hold

Improved operability.  
Momentarily holds the operating frequency during acceleration or deceleration as the load is lowered or raised.

### Droop Control

Balances the load automatically between motors.  
Calculates the ratio of the load torque and adjusts motor speed accordingly.

## Functions for Top Performance

### IM/SM Compatible

Supporting both IMs and SMs  
Controls synchronous motors (SM) as well as induction motors (IM).

### Line/Drive Transfer

Seamlessly performs transfer operation from line to drive and drive to line

### Energy Saving

Optimizes motor efficiency  
The drive supplies voltage to the motor relative to the speed and load so that the application is operating at the most efficient level.

### Current Vector Control

Achieves high levels of performance.  
The drive comes with current vector control capabilities for high performance applications.



# Software Functions

## Multi-speed Operation

### Simple multi-speed operation

Enables speed selection of up to 17 steps. Speed selection is enabled during operation by using multi-function digital inputs.

## PID Control

### Automatic PID control

The internal PID controller fine-tunes the output frequency for precise control of pressure, flow, or other variables.

## Motor 2 Switch

### One drive runs two motors.

Use a single drive to operate two different motors

## V/f Control (Multi-motor Drive)

### Controlling multiple motors

Runs multiple motors simultaneously in parallel.

## Overtorque Detection

### Improved reliability in continuous operation while protecting the system

Outputs a signal when the motor torque exceeds a preset overtorque detection level. This signal can be used as an interlock to protect the machine.

## Torque Limit

### Improved reliability in continuous operation while protecting the system

Helps protect the system by restricting motor torque to a preset level. The output frequency is controlled according to the overload status.

## Timer Function

### No need for extra hardware

Control timing by opening and closing the output signal relative to the input signal.

## Continuous Run during Reference Loss

### Keeps the application running

Maintains continuous operation even if the controller fails and the frequency reference is lost.

## Fault Retry

### Improved reliability in continuous operation

Resets the system automatically after performing self-diagnostics when the drive detects an error. A number of retries up to 10 can be selected.

## Protective Functions

## Momentary Power Loss Compensation

### Keep running during a momentary power loss\*

Automatically restarts the motor and keeps the application running during a momentary power loss.

\*: UPS is required to supply control power.

## Excessive Deceleration Prevention

### Prevent overvoltage trips on deceleration

Controls the deceleration rate automatically by monitoring the DC-bus voltage to prevent overvoltage during deceleration.

## Load Speed Display

### Monitor actual speed of the motor and load.

Scalable speed display function allows monitoring in machine units

## Copy Function

### Save parameter settings to the digital operator.

Copy all parameter settings to the operator keypad, and then transfer those settings to another drive. Saves setup and maintenance time.

## KEB Function

### Continuous operation during a momentary power loss\*

Uses regenerated energy from the motor to bring the application to a stop rather than simply letting it coast.

\*: UPS is required to supply control power.

## Notes on Using Drives

### Selection

#### ■ Power Supply Capacity

The power supply to be connected to the drive should have a capacity larger than the power required by the drive with the power factor and efficiency taken into account. When connecting multiple drives to a single power supply, select a power supply with a capacity larger than the sum of the power required by all the drives to be connected. Even when the power supply has sufficient capacity, the power supply voltage may drop when the power is turned on, causing malfunction of connected devices if the power supply has a large impedance.

#### ■ Drive Capacity

When running multiple induction motors in parallel using a single drive, the capacity of the drive should be larger than 1.1 times the total motor rated current.

#### ■ Starting Torque

The overload current rating of the drive determines the starting and acceleration characteristics of the motor. For applications that require high starting torque, select a drive with a larger capacity.

#### ■ Emergency Stop

When the drive trips on a fault, the drive output is shut off. The motor coasts to rest. A mechanical brake may be needed to stop the motor depending on the installation. The MV1000 Fast Stop function may be sufficient in some installations.

### Installation

#### ■ Ambient Environment

Keep the drive in a clean environment that is free from airborne oil mist, corrosive gas, flammable gas, lint and dust. Install the fan cover at the top of the panel before starting operation. Any modification to the outside of the panel cooling fan, such as connecting a duct, may reduce air flow for cooling and cause overheating and faults.

#### ■ Drive Storage

When storing the drive, observe the following points to maintain its reliability.

##### • Short term storage of the drive

Short term storage refers to cases where the drive is stored for up to one month after unpacking or up to three months after shipping. Secure a storage environment that satisfies the conditions cited for the drive's environmental specification. Note that an ambient temperature from  $-20^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$  ( $4^{\circ}\text{F}$  to  $140^{\circ}\text{F}$ ) is acceptable.

##### • Long term storage of the drive

Long term storage refers to cases where the drive is stored for more than one month after unpacking or more than three months after shipping. Contact Yaskawa if long term storage is required. Note that an ambient temperature from  $-5^{\circ}\text{C}$  to  $50^{\circ}\text{C}$  ( $23^{\circ}\text{F}$  to  $122^{\circ}\text{F}$ ) is acceptable.

• Store the spare parts without unpacking them. For details, refer to the storage method described in the Instruction Manual.

#### ■ Grounding Specification

Provide a dedicated ground(EA) of less than  $10\ \Omega$  for the main circuit of the drive and a dedicated ground(ED) of less than  $100\ \Omega$  for the control circuit.

#### ■ Compliance with local laws

Comply with the laws of the country and locality where the product is installed

### Settings

#### ■ Use V/f control when running multiple induction motors using a single drive.

#### ■ Upper Limits

The drive is capable of running the motor at up to 120 Hz. Incorrect settings might result in dangerous operating conditions. Set the upper limit for the frequency to control the maximum speed. (The maximum output frequency for operation by external input signals is set to 60 Hz by default.)

#### ■ Accel/Decel Times

Minimum accel and decel times are determined by the torque that the motor can generate, the load torque, and the moment of inertia ( $Wk^2$ ). Set a longer accel/decel time when the stall prevention function is activated during accel/decel. When the stall prevention function is activated, the accel/decel time is extended to cover the time that the function operates. To achieve even faster acceleration and deceleration, select a motor and drive with greater capacity.

### General Handling

#### ■ Wiring Check

Never short circuit the output terminals of the drive or apply voltage from the power supply to the output terminals (U, V, W). This will damage the drive. Carry out wiring that conforms to the wire sizes and tightening torques described in the Instruction Manual. Conduct a thorough check for wiring errors before turning the power on.

#### ■ Breaker/Magnetic Contactor Selection and Installation

Select a breaker with sufficient capacity for the power supply side of the drive, taking the inrush current from the transformer into account.

Avoid using the breaker or magnetic contactor for frequent starting/stopping. This may damage the drive. Do not switch the breaker/magnetic contactor ON/OFF more than twice a day. If it is operated more frequently, consult Yaskawa.

## ■ Inspection and Maintenance

Please consult MV1000 Installation and Startup Manual prior to performing any maintenance.

## ■ Transportation/Installation

Never steam clean the drive.

During transportation and installation, the drive must never be exposed to an atmosphere containing a halogen gas such as fluorine, chlorine, bromine, or iodine.

## ■ Hoisting

With some large capacity drives, the transformer, rather than the transformer panel itself, must be hoisted directly. The drive may deform or fall if the drive panel frame is hoisted. For details, refer to the installation method described in the Instruction Manual.

## ■ Radio Frequency Interference

Inputs and outputs of the drive (main circuit) contain harmonic components that may adversely affect communication devices, such as AM radios, used in the vicinity. Use high-voltage cables and ground any shielded cables. Separate cables for control from high-current circuits (main circuit and relay sequence circuits) to avoid induction from peripheral devices. (It is advisable to separate them by a distance of 12 inches or more)

## ■ Leakage Current

Harmonic leakage current passes through stray capacitance between the drive power lines, ground and the motor lines. Consider taking measures against this leakage current.

## Notes on Motor Operation

### Application to Existing Standard Motors

## ■ Insulation Tolerance

Consider voltage tolerance levels and insulation in applications with high input voltage or particularly long wiring distances. Contact Yaskawa for consultation.

## ■ High Speed Operation

Running a motor beyond its rated speed may lead to problems imposed by vibration or the durability of motor bearings. Contact the manufacturer of the motor for details.

## ■ Torque Characteristics

When powered by a VFD, the torque characteristics of the motor differ from when it is powered by a commercial power supply. Therefore, the load torque characteristics that the motor will see need to be confirmed.

## ■ Vibration and Shock

The PWM control with multiple outputs connected in series of MV1000 reduces motor oscillation to the same level as in operation by commercial power supply. However, the motor oscillation is slightly larger due to the following factors.

### (1) Resonance with the natural frequency of the mechanical system

Take particular caution when using a VFD for an application that is conventionally run by commercial power at a constant speed. Installing shock absorbing rubber under the base of the motor and using Frequency Jump function can be effective measures.

### (2) Residual unbalance of the rotating motor

Particular care is required when running the motor beyond its rated speed.

### (3) Subsynchronous Resonance

Subsynchronous resonance may occur in fans, blowers, turbines, and other applications with high load inertia, as well as in motors with a relatively long shaft. Yaskawa recommends using the closed loop vector control for such applications.

# Global Service Network



| Region        | Service Area  | Service Location   | Service Agency   | Telephone/Fax   |
|---------------|---|--|--|---|
| North America | U.S.A   | Chicago (HQ), Boston, North Carolina, New Jersey, San Francisco, Los Angeles | ① YASKAWA AMERICA, INC.  | Headquarters<br>☎ +1-847-887-7000<br>FAX +1-847-887-7310                    |
|               | Canada  | Montréal   | ② YASKAWA CANADA, INC.   | ☎ +1-514-693-6770<br>FAX +1-514-693-9212                                    |
|               | Mexico, Belize, Guatemala, Honduras, El Salvador                  | Mexico City  | ③ PILLAR MEXICANA. S.A. DE C.V.                                  | ☎ +52-555-660-5553<br>FAX +52-555-651-5573                                  |
| South America | Brazil  | São Paulo  | ④ YASKAWA ELÉTRICO DO BRASIL LTD.A.                              | ☎ +55-11-3585-1100<br>FAX +55-11-5581-8795                                  |
|               | Nicaragua, Panama, Costa Rica, Colombia, Venezuela, Peru, Ecuador | Bogotá   | ⑤ VARIADORES S.A.  | ☎ +57-1-428-4225<br>FAX +57-1-428-2173                                      |
|               | Argentina, Chile, Bolivia, Paraguay, Uruguay                      | Buenos Aires   | ⑥ ELINSUR, SRL   | ☎ +54-11-4918-2056<br>FAX +54-11-4918-1183                                  |
| Europe        | Europe and South Africa   | Frankfurt  | ⑦ YASKAWA ELECTRIC EUROPE GmbH                                   | ☎ +49-6196-569-300<br>FAX +49-6196-569-398                                  |
| Asia          | Japan   | Tokyo, offices nationwide  | ⑧ YASKAWA ELECTRIC ENGINEERING CORPORATION (After-sales service) | ☎ +81-4-2931-1810<br>FAX +81-4-2931-1811                                    |
|               | South Korea   | Seoul  | ⑨ YASKAWA ELECTRIC KOREA CORPORATION                             | ☎ +82-2-784-7844<br>FAX +82-2-784-8495                                      |
|               | China   | Beijing, Guangzhou, Shanghai   | ⑩ YASKAWA ELECTRIC (SHANGHAI) Co., Ltd.                          | ☎ +86-21-5385-2200<br>FAX +86-21-5385-3299                                  |
|               | Taiwan  | Taipei   | ⑪ YASKAWA ELECTRIC TAIWAN Co.                                    | ☎ +886-2-2502-5003<br>FAX +886-2-2505-1280                                  |
|               | East Asia, Oceania, Australia                                     | Singapore  | ⑫ YASKAWA ELECTRIC (SINGAPORE) Pte. Ltd.                         | ☎ +65-6282-3003<br>FAX +65-6289-3003  |
|               | Thailand  | Bangkok  | ⑬ YASKAWA ELECTRIC (THAILAND) Co., Ltd.                          | ☎ +66-2-693-2200<br>FAX +66-2-693-2204                                      |
|               | India   | Mumbai   | ⑭ LARSON & TOUBRO LIMITED  | Headquarters<br>☎ +91-22-67226200<br>+91-22-27782230<br>FAX +91-22-27783032 |
|               | Indonesia   | Jakarta  | ⑮ PT. YASKAWA ELECTRIC INDONESIA                                 | ☎ +62-21-57941845<br>FAX +62-21-57941843                                    |



MV1000 Drive: 3000 HP, 4.16 kV, with Input Switchgear Option



**Yaskawa America, Inc.**  
Drives & Motion Division

2121 Norman Drive South  
Waukegan, IL 60085  
Tel: 1-800-YASKAWA (927-5292) • Fax: 1-847-887-7310  
[www.yaskawa.com](http://www.yaskawa.com)